










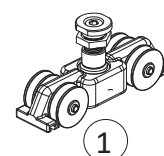
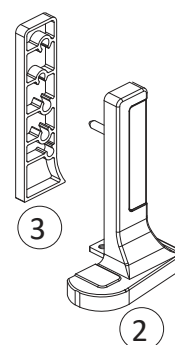
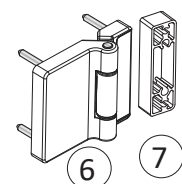
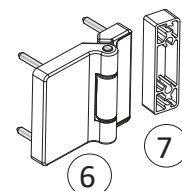
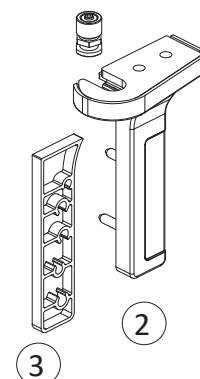
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Technical
Catalog

FIGURE	CODE	DESCRIPTION
	FS-401	Runner Set
	FS-402	Runner Connector Set
	FS-403	Slide-fold runner support part, for Aluminium
	FS-404-03	Rail Set 3000mm
	FS-404-04	Rail Set 4000mm
	FS-404-05	Rail Set 5000mm
	FS-404-06	Rail Set 6000mm
	FS-405	Slide-fold hinge
	FS-406	Slide-fold hinge support part
	FS-407	Folding catch

4



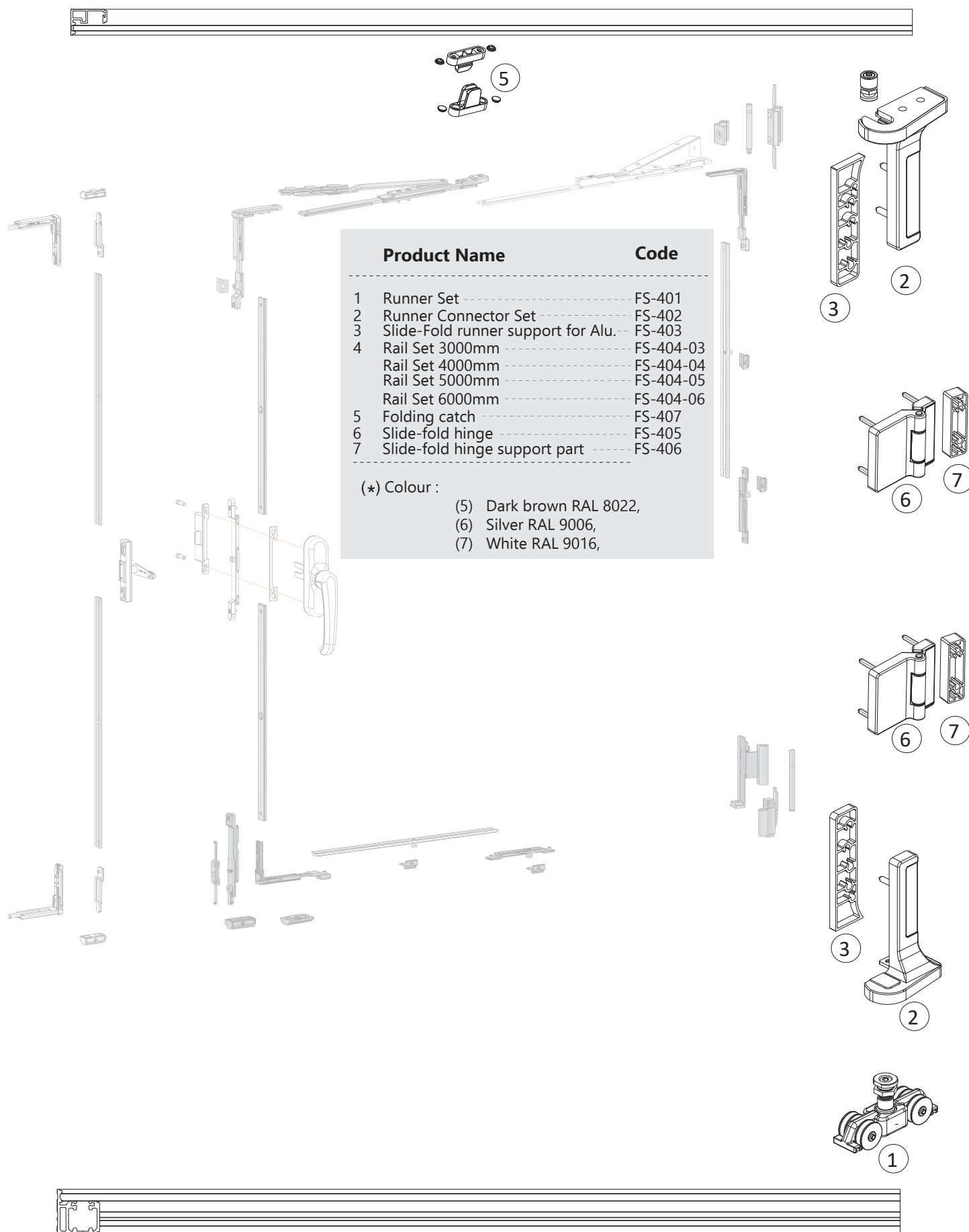
Product Name	Code
1 Runner Set	FS-401
2 Runner Connector Set	FS-402
3 Slide-Fold runner support for Aluminium	FS-403
4 Rail Set 3000mm	FS-404-03
Rail Set 4000mm	FS-404-04
Rail Set 5000mm	FS-404-05
Rail Set 6000mm	FS-404-06
5 Folding catch	FS-407
6 Slide-fold hinge	FS-405
7 Slide-fold hinge support part	FS-406

(*) Colour :

- (5) Dark brown RAL 8022,
- (6) Silver RAL 9006,
- (7) White RAL 9016,

4

4



4

DIAGRAM 330

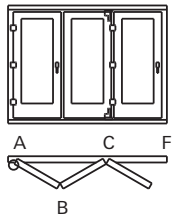
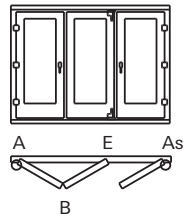


DIAGRAM 321



Example – Explanation of the numeric sequence

DIAGRAM 431

Sash total
quantity

Quantity of sashes
that open to the left

Quantity of sashes
that open to the right

DIAGRAM 431

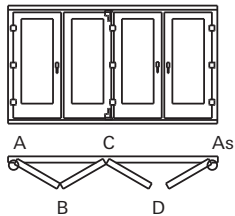


DIAGRAM 532

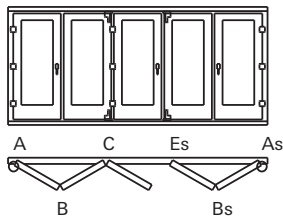


DIAGRAM 541

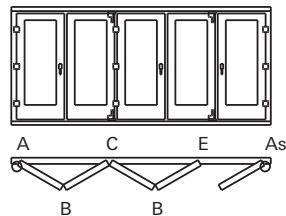


DIAGRAM 550

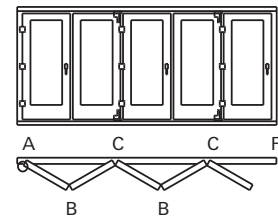


DIAGRAM 633

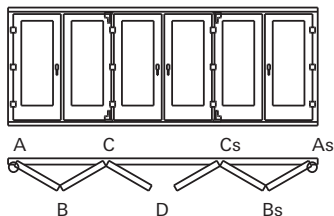


DIAGRAM 651

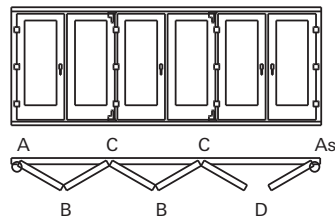


DIAGRAM 743

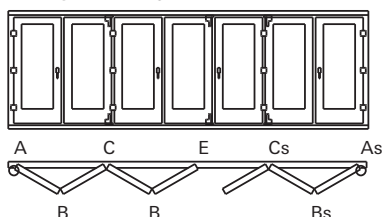


DIAGRAM 761

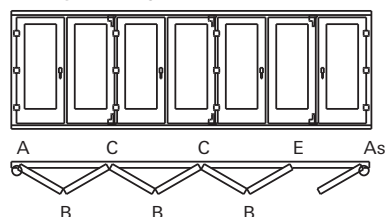
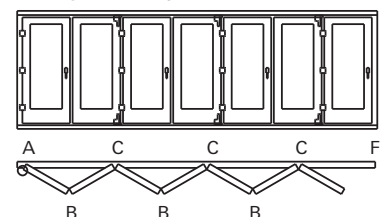
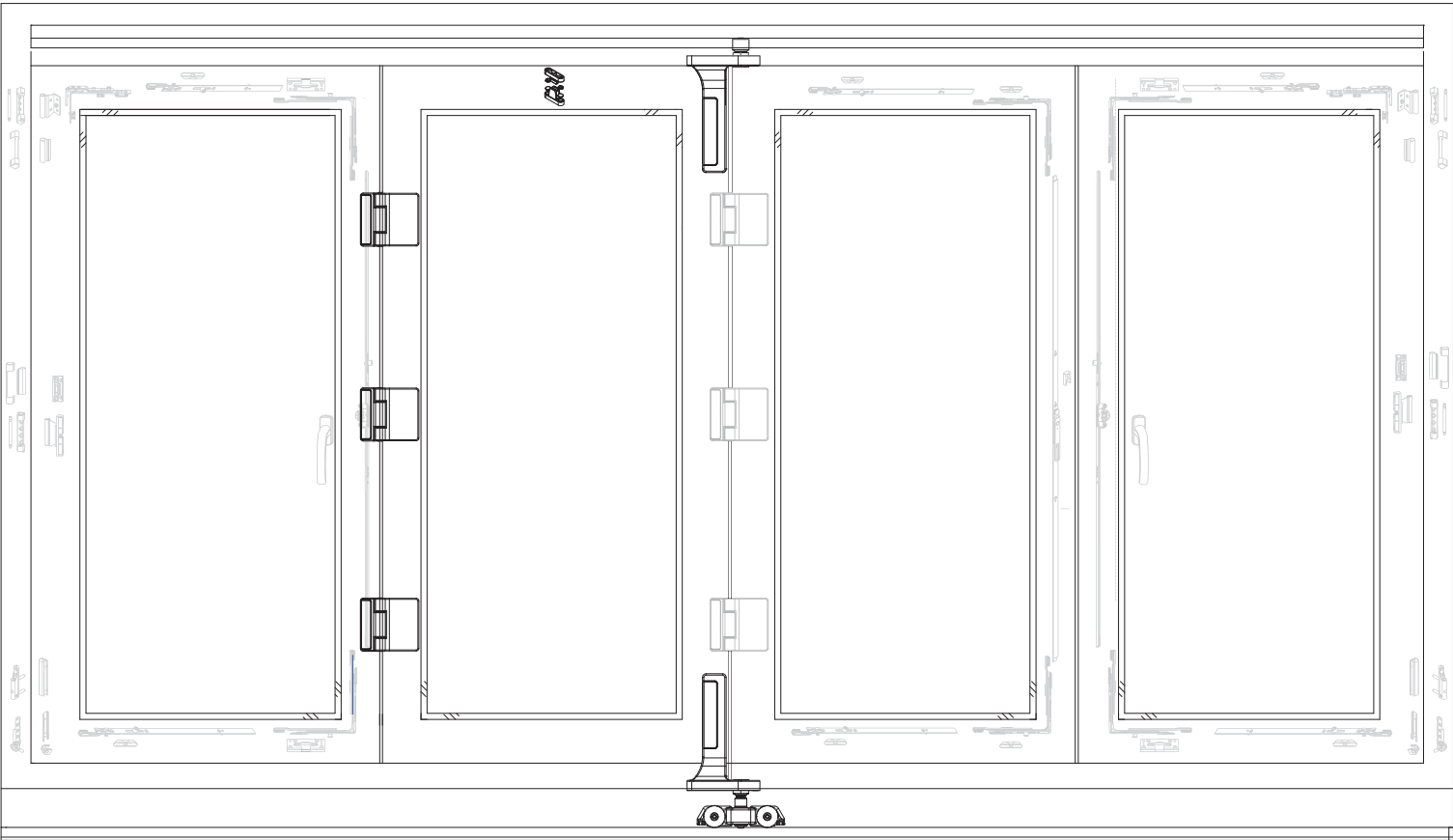
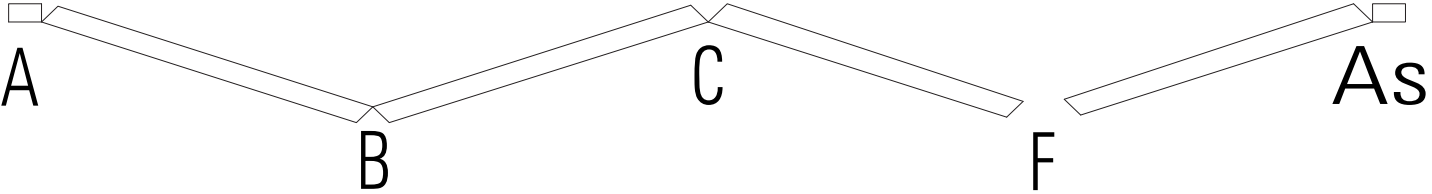
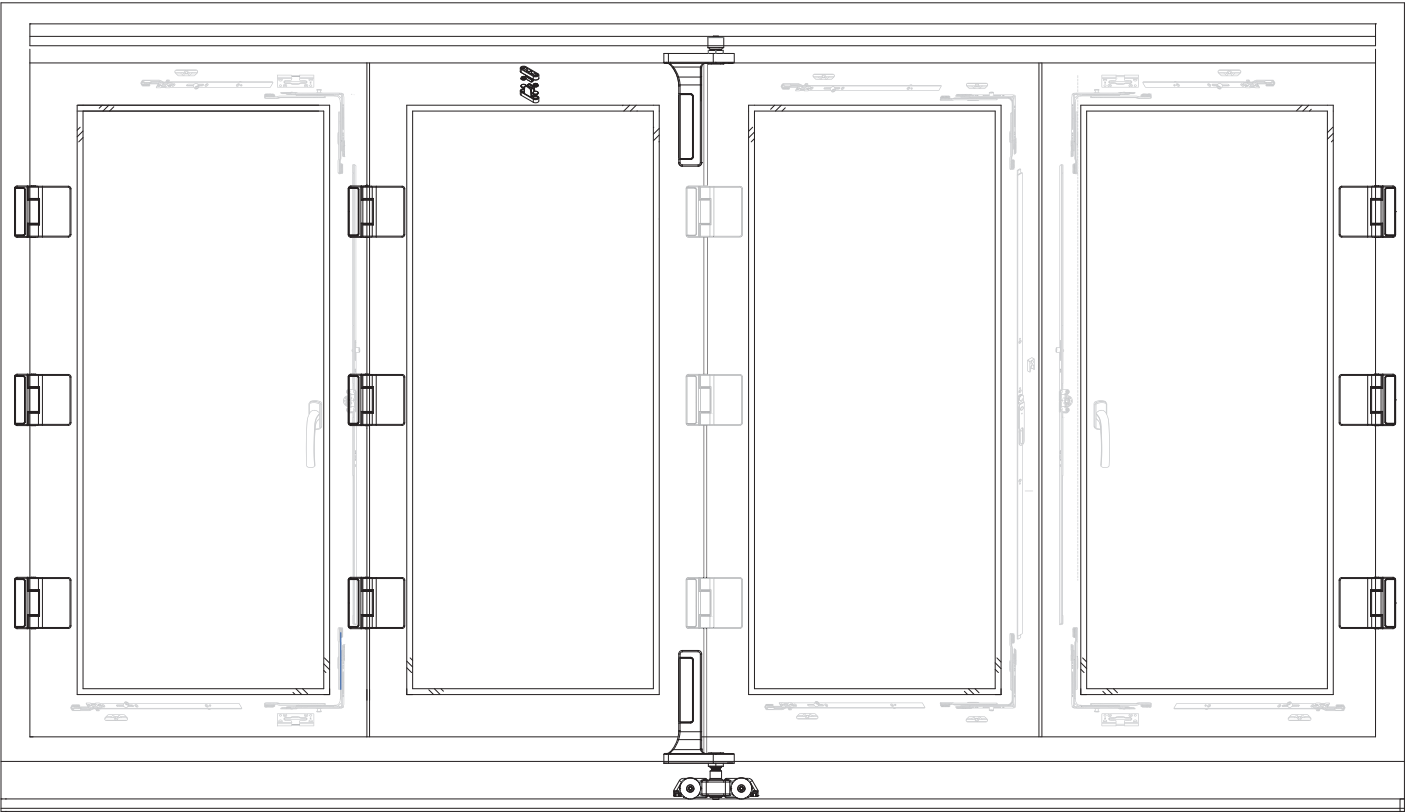


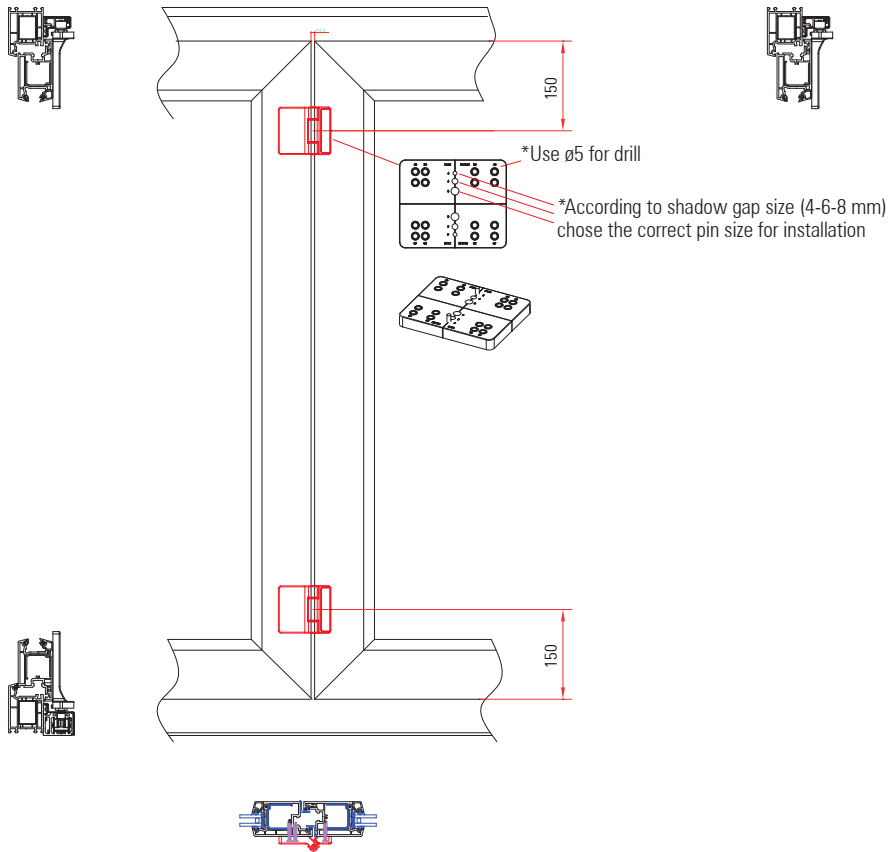
DIAGRAM 770



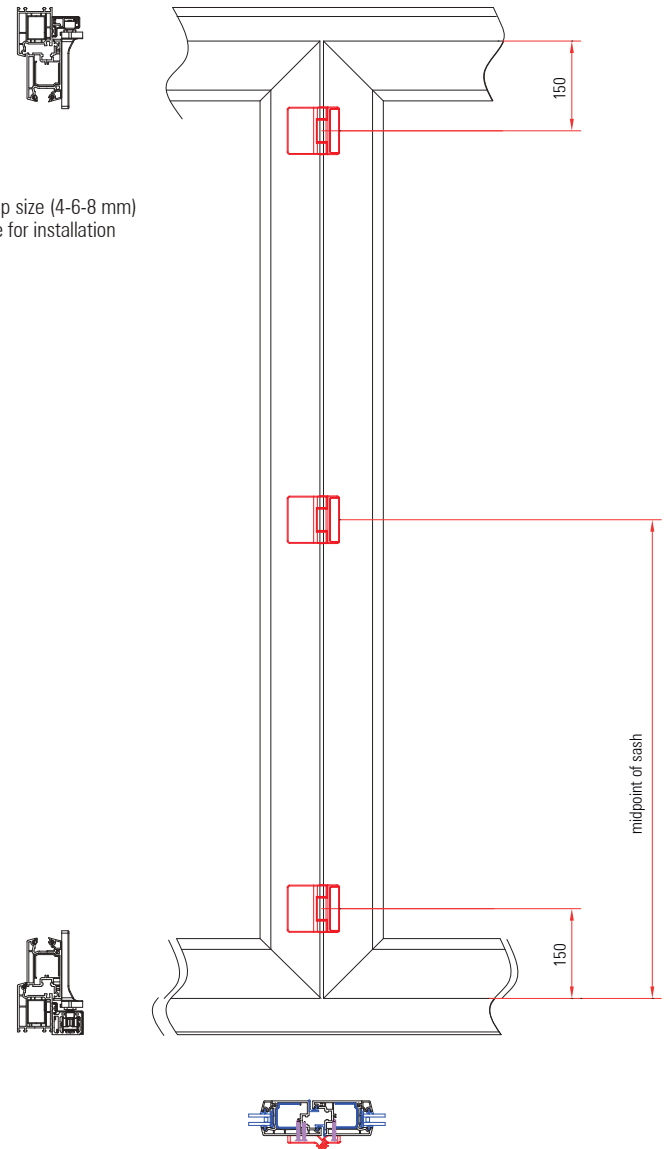


Hinge Installation

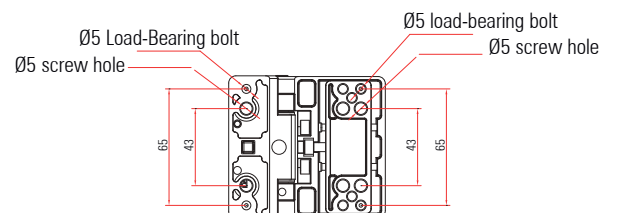
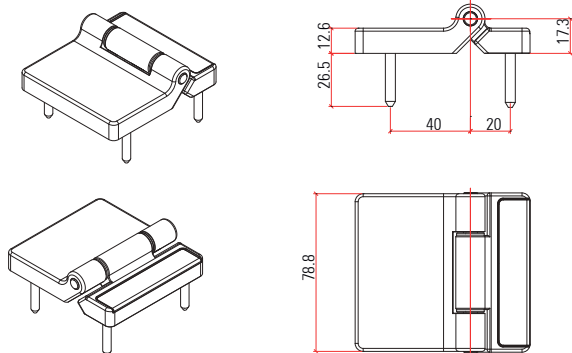
Sash height < 1100



Sash height > 1100



Hinge set



Fixing Hinge

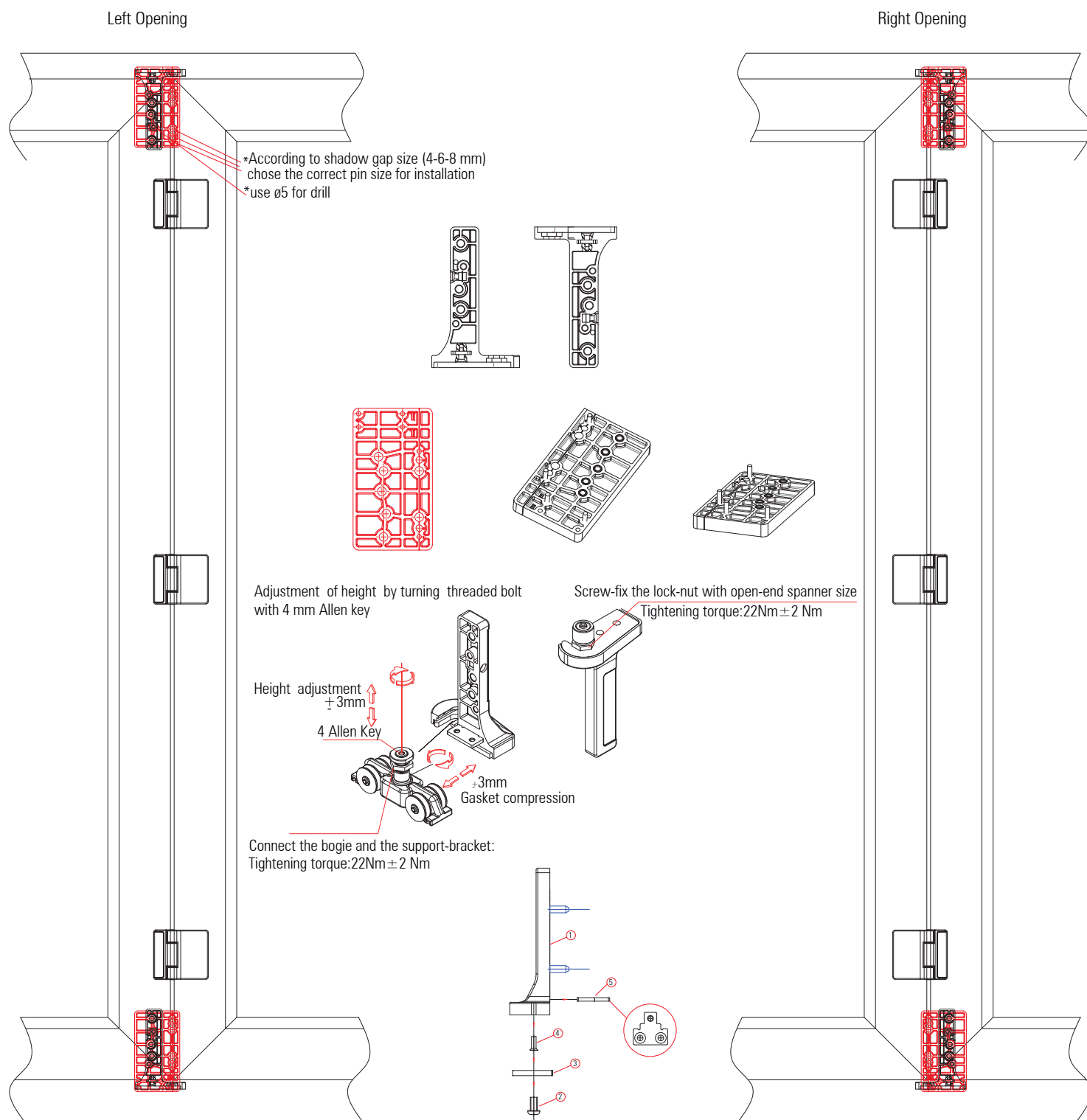
1. The Hole for the load-bearing bolt (Ø5) of the hinge should be prepared in advance.
2. After mounting the hinge on the hole of the load-bearing bolt, to fix the hinge with screws.
3. Length of the screws should be identified as long enough as to fix to the steel reinforcement.

Hinge Adjustment

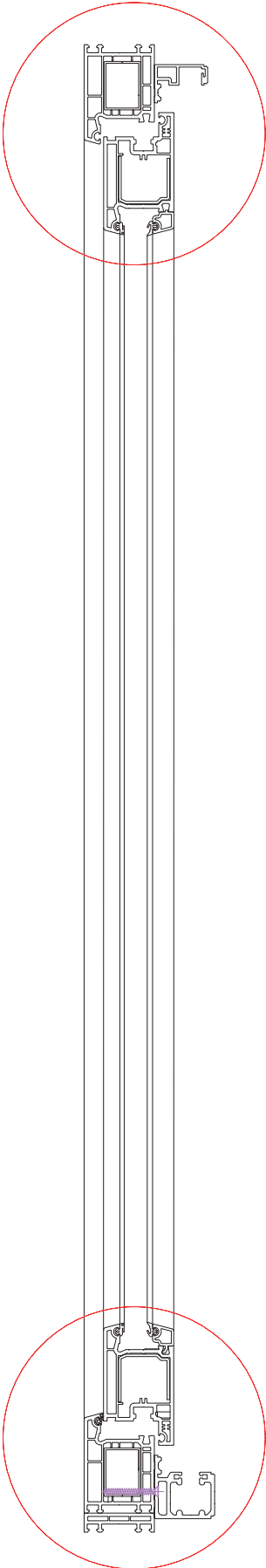
- 4 Allen key
- Turning 180° = 0.5 mm
- Turning 360° = 1 mm



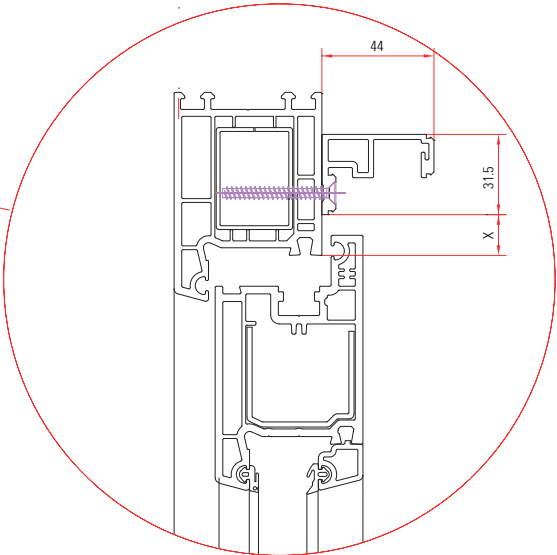
Support - Bracket Installation



Track Installation



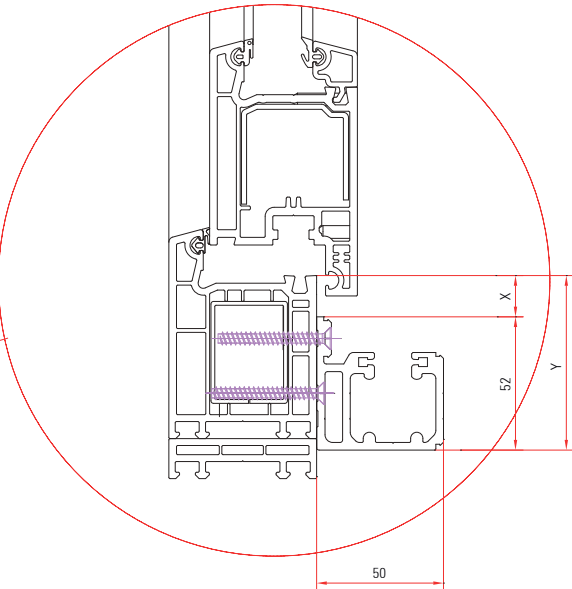
The Screws fixing the upper running track must long enough to reach the steel reinforcement.



Track Application Guide	
Sash overlap height	X
18	14
20	16
22	18

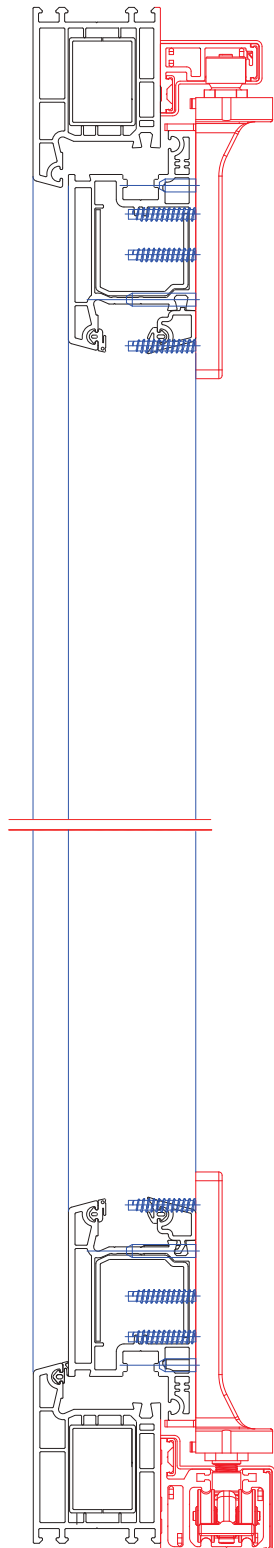
Min. Frame Height	
Sash overlap height	Y
18	66
20	68
22	70

The Screws fixing the upper running track must long enough to reach the steel reinforcement.

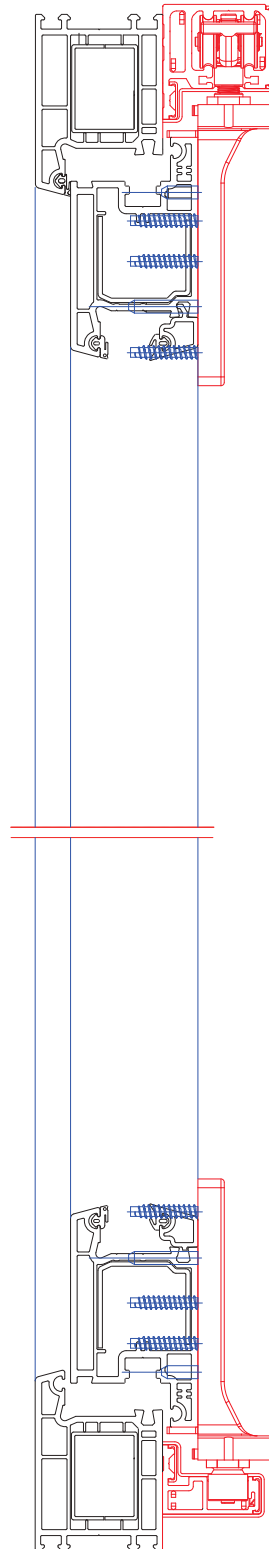


Runing Version

Bottom running version



Top running version

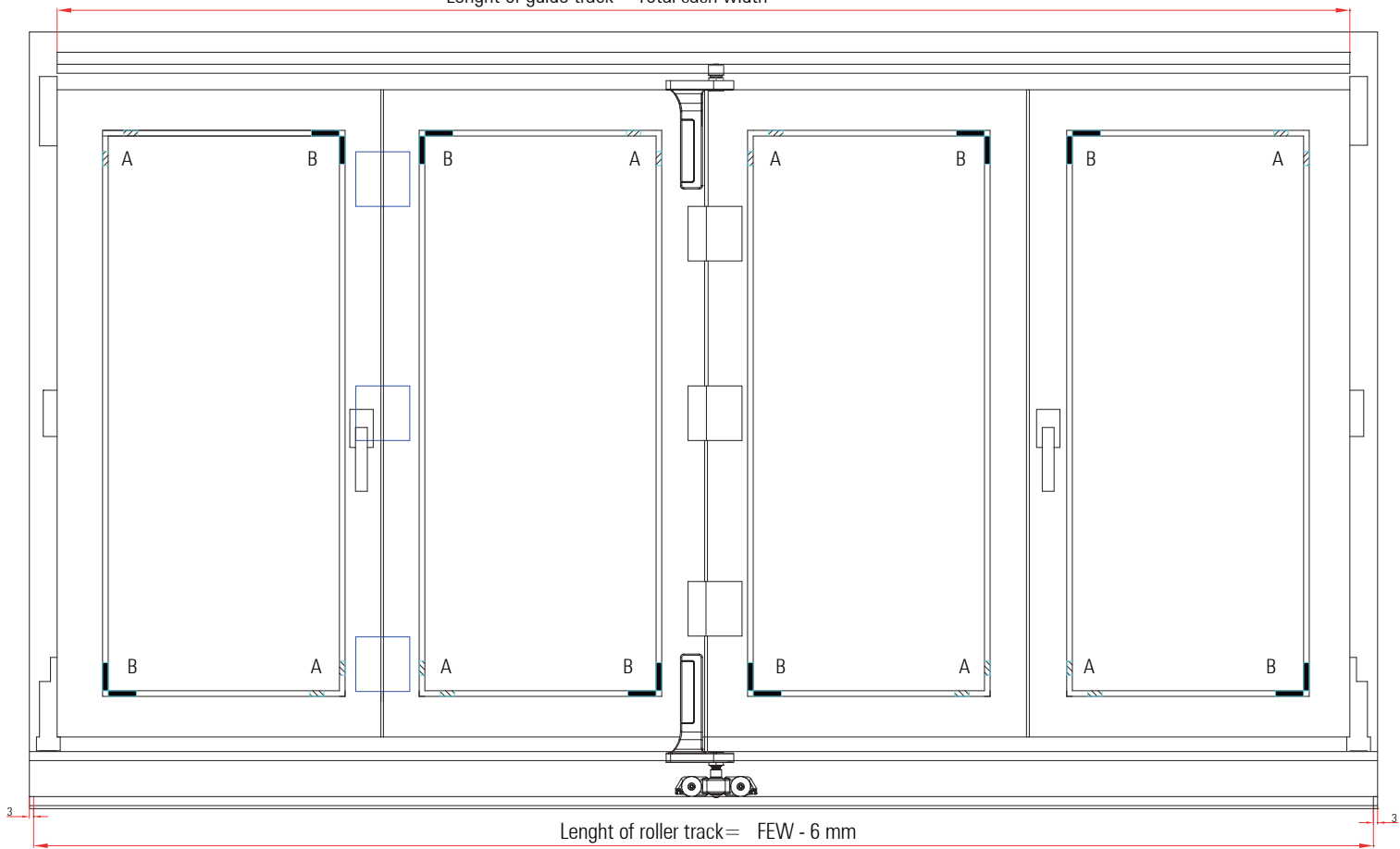


Advice on the use of glazing packers

A = spacer block

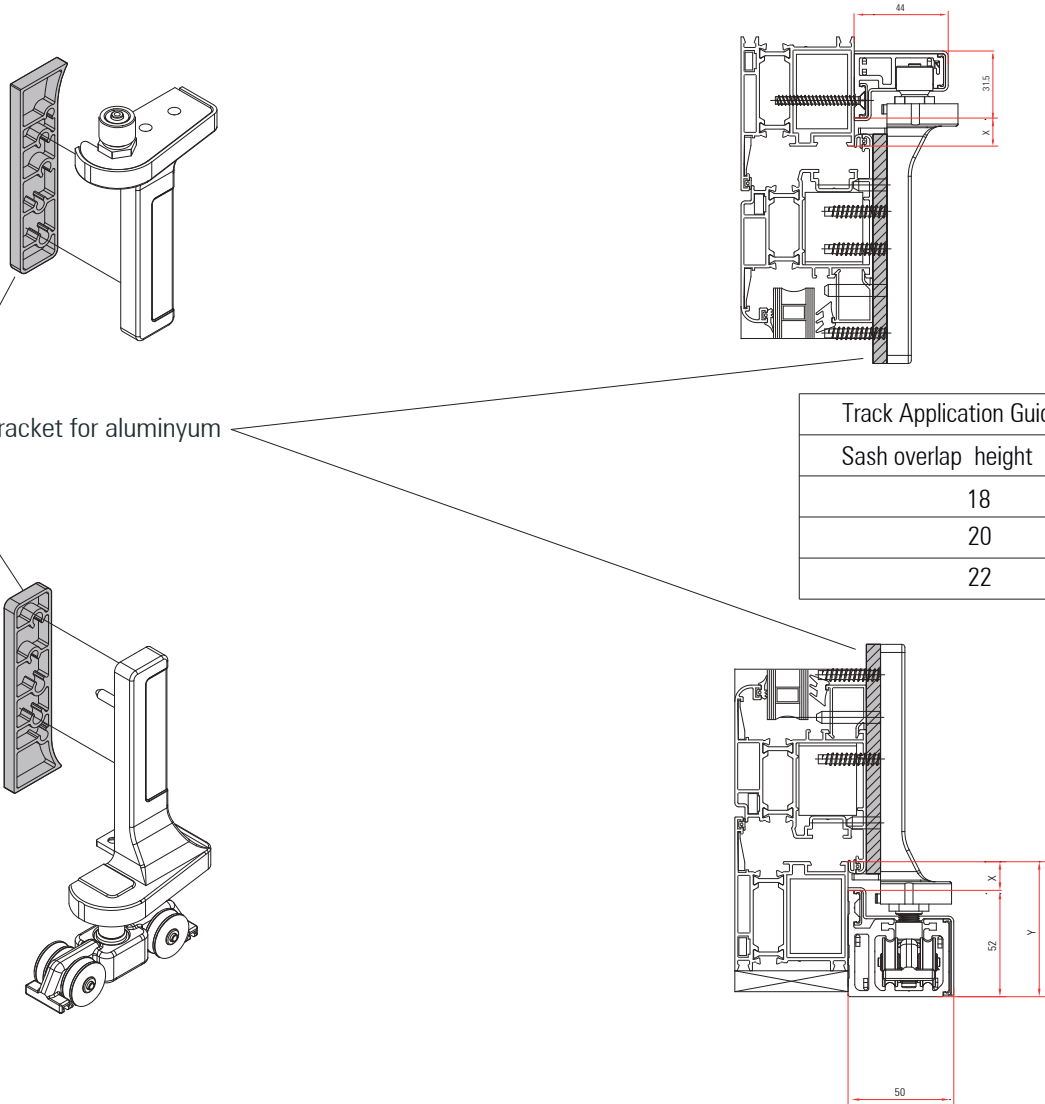
B = support block

Length of guide track = Total sash width



Aluminium Installation

Packers support bracket for aluminyum



Track Application Guide	
Sash overlap height	X
18	14
20	16
22	18

Min. Frame Height	
Sash overlap height	Y
18	66
20	68
22	70

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